



Material - JIS C 3604 W

Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose

Group - Non Ferrous Copper Alloys

Sub Group - JIS C 3604 W Copper and Copper Alloy Rod for Free Machining Purpose

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Rod

Chemical Composition			Heat Treatment	
Iron	Fe %	0.500 max.	As Raw or Solution Heat Treated	
Fe + Sn	Fe% + Sn%	1.000 max.		
Lead	Pb %	1.800 - 3.700		
Copper	Cu %	57.000 - 61.000		
Zinc	Zn %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
Mechanical Properties				
Tensile Strength in Mpa			335 min.	
Yield Strength in Mpa			-	
Elongation in %			-	
Reduction of Area in %			-	
Hardness in BHN			-	
Impact in Joule			-	

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 12164 CuZn38Pb4	DIN	Germany	Rod
C 3605 BD	JIS	Japan	Rod
C 3605 BE	JIS	Japan	Rod
CuZn38Pb4	EN	European Union	Rod
CW609N	EN	European Union	Rod
CuZn38Pb4	AFNOR NF	France	Rod
CW609N	AFNOR NF	France	Rod

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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